1961-1967 Econoline Van Headliner Installation Instructions

Kit Contents:
(1) Five-Piece ABS Headliner
(2) Ford Headliner Clip Kits
(26) #10 Finish Washers
(26) #10 Oval Head Screws



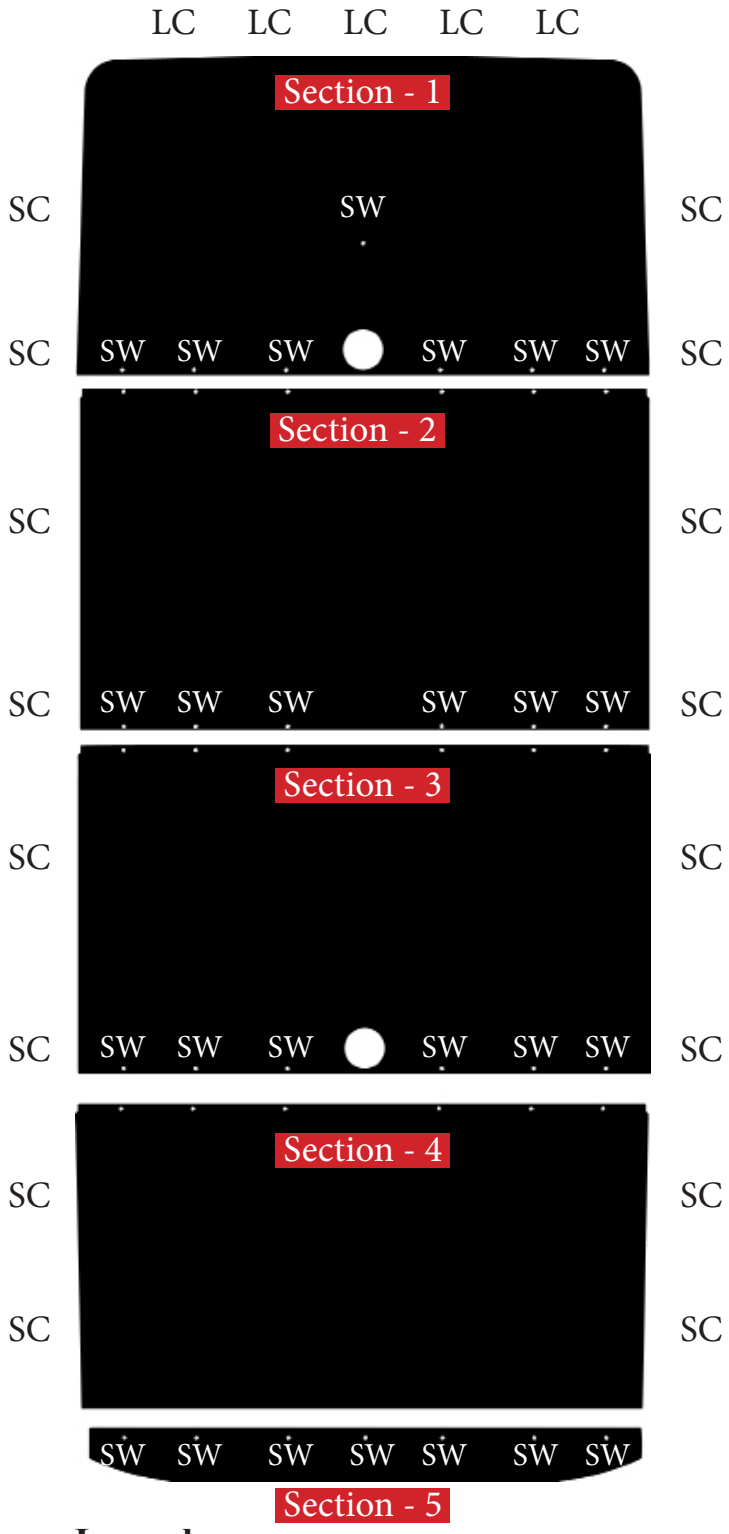


Tools You May Need:
Electric Drill and 1/8th" Metal Drill Bit
Philip Screwdriver
Duct Tape or Masking Tape

Painting: Your new ABS headliner can be painted to match or contrast with your van's interior upholstery color scheme. We suggest using SEM Vinyl Coating, which should be available through your local automotive paint supplier or upholstery shop. It is best to paint the headliner when it is out of the vehicle.
Hint: Wipe down the leather surface of the headliner with acrylic lacquer thinner (not turpentine) and let dry.

Preparation: The metal interior surface of the cab should be clean and free of dirt, grime, and rust. If applicable, original metal headliner trim strips should be painted and ready to install. Two or three "helpers" are recommended to make the installation easier.

Step 1) Starting at the rear of the van, insert a small "S" clips into each side of the roof support structure. Suggested positioning is 8-10" from the rear doors, with a 16-18" spacing between the first and second clip. Insert the next clip where the wall rib meets the roof rib with a 16-18" spacing between the third and fourth clip. Repeat for remaining clips, total of 8 per side. (Refer to "SC" in the diagram)



Legend:
LC - Large Metal "S" Clip
SC - Small Metal "S" Clip
SW - #10 Screw and Finish Washer

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Step 2) Insert five of the large "S" clips into the lip of the front roof support, above the windshield. (Refer to "LC" above Section 1 in the diagram)

Step 3) Bring Section-1 of the headliner into the van and raise the front edge up to the large "S" clips. Push the headliner securely into the clips.

Step 4) Raise the back edge of Section-1 and at the same time put a slight inward bow in the center so that the sides can be lined up with the small "S" clips. Slowly release the bow to maneuver the sides into the clips. Loosely secure the center of Section-1 using a #10 screw and washer.

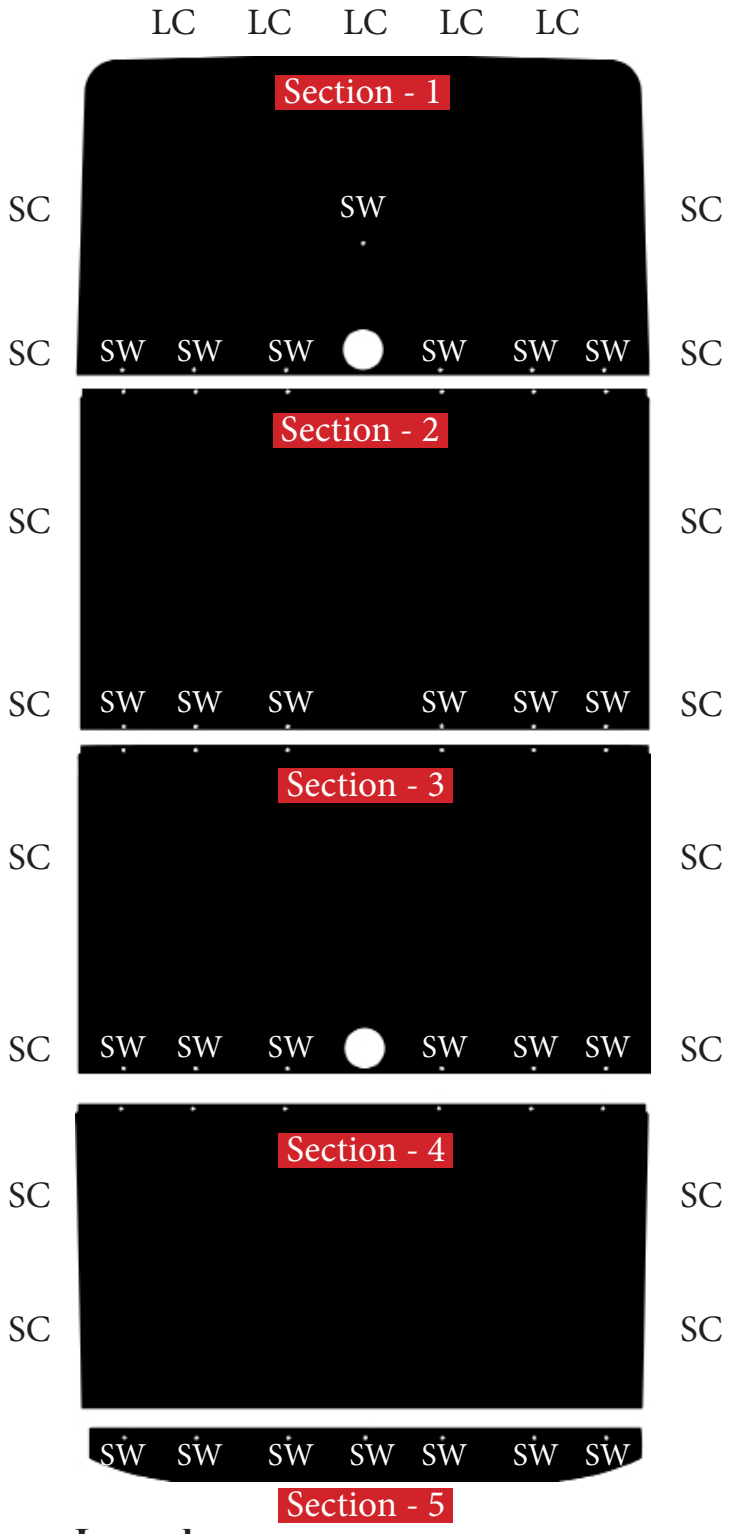
Step 6) Align Section-1 with the front portion of the roof rib and drill the two entermost retaining screw holes using a 1/8th" bit.

Step 7) Bring Section-2 of the headliner into the van with the notched portion towards the front of the cab. Slide the notched portion of Section-2 underneath Section-1. Use the same inward bow technique to position the rest of Section-2. Loosely secure the front of Section-2 and rear of Section-1 using the holes from the previous step.

Step 8) Repeat steps 6 & 7 for Section-3. Repeat step 7 for Section-4.

Step 10) Bring Section 5 to the rear of the vehicle and place into position above the rear doors. Starting from the center loosely secure the panel into place.

Step 10) Sections 1 through 5 can now be secured in place using the #10 screws and finish washers provided. This may require you to drill holes (1/8th") in the roof ribs for the retaining screws using the pilot holes as a guide. Working backwards from Section 1 to 4, secure each panel from the center to the edges. Check alignment after securing each section.



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